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"Our objective is to develop our business on a foundation of long-term perspectives with respect for, and in harmony with, our surroundings."

-Peder Tuborgh
CEO Arla Foods amba

"Arla's key principle is "Closer to Nature" and therefore Climate Change and reducing carbon are fundamental to our business."

-Peter Lauritzen

-Executive Vice President, Arla Foods UK

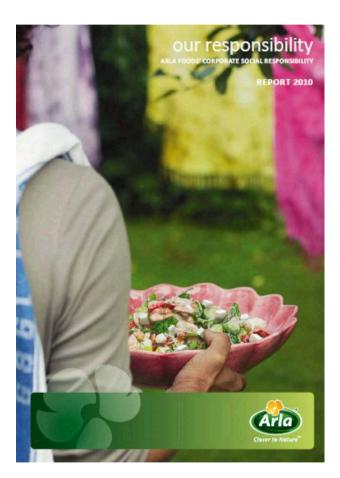
## Arla amba – Our Responsibility CSR

#### **Objectives**

- CO2 emissions reduced 25% by 2020
- Achieve 50% renewable energy by 2020
- All packaging recyclable

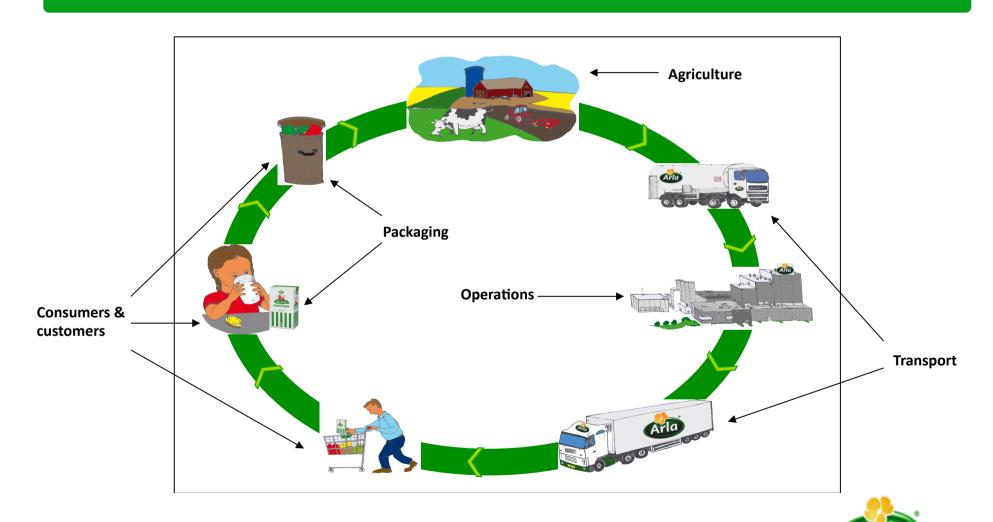
#### **Status**

- CO2 emissions reduced by 6.5% from 2005 to 2011
- FSC packaging all cardboard
- Biogas from Arla farms manure





# Arla's environmental strategy 2020 covers the entire supply chain



### Arla's UK environmental targets

 Meet Climate Change and key voluntary targets to achieve a 34% reduction in CO2 emissions by 2020

• Renewable energy: 30% by 2020

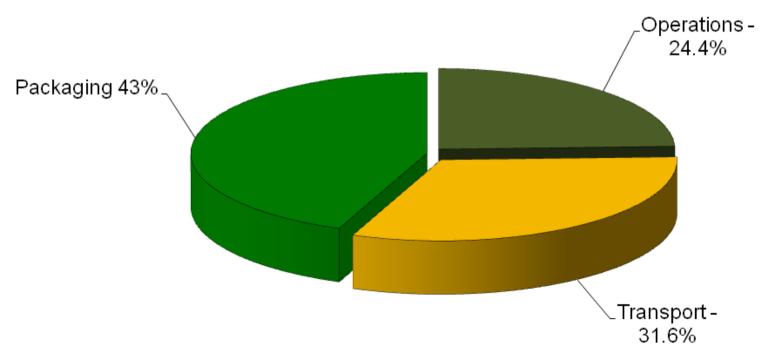
Water: 20% reduction by 2015

Waste: Zero to landfill by 2012

Meet Courtauld 2 and Dairy Road Map targets

#### What makes up our carbon emissions?

#### CO2 contribution by business area - 2011





#### **Operations 2005 - 2011**

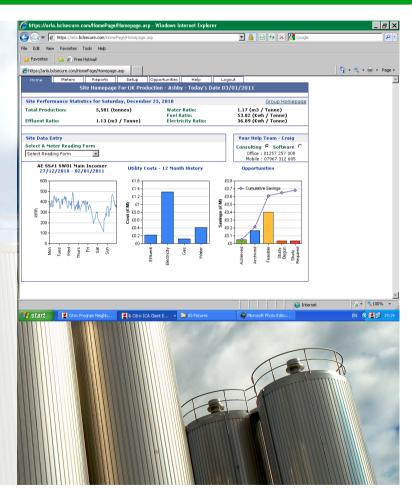
A reduction of CO2 by 18% has been achieved through:

An ongoing programme of business rationalisation to more modern and efficient sites

Focus on energy efficiency through use of Carbon Desktop

**Investment in energy efficiency** 

**LEAN** programmes





#### **Aylesbury Dairy**

Aylesbury dairy will be zero carbon

MEAN, LEAN, GREEN concept through design, planning & development

Cutting edge technologies, use of renewables and holistic design

Existing sites to use knowledge for and from the Aylesbury project





## Standards: MEAN & LEAN

- MEAN technology / capability in use now
- LEAN advanced technology
- BREEAM Excellent Standard, Energy Performance Certificate A standard
- General design, equipment insulation, optimized production parameters
- Early coordination between key suppliers at 'Sustainability workshops'
- Energy efficient motors, high efficiency lubricants
- Reduced compressed air variable speed screws
- CHP, natural (ammonia) refrigerant chilling
- Passive solar, LED lighting
- Air-conditioning using free cooling
- Reuse of effluent / waste water







- GREEN technologies generating green solutions
  - Possible active solar (PV)
  - Possible wind (through direct agreements with farmers)
  - Use of biogas for CHP turbines (from own AD)
  - Assessment of further biogas sourcing options off site, either regionally and/or with our farmers





